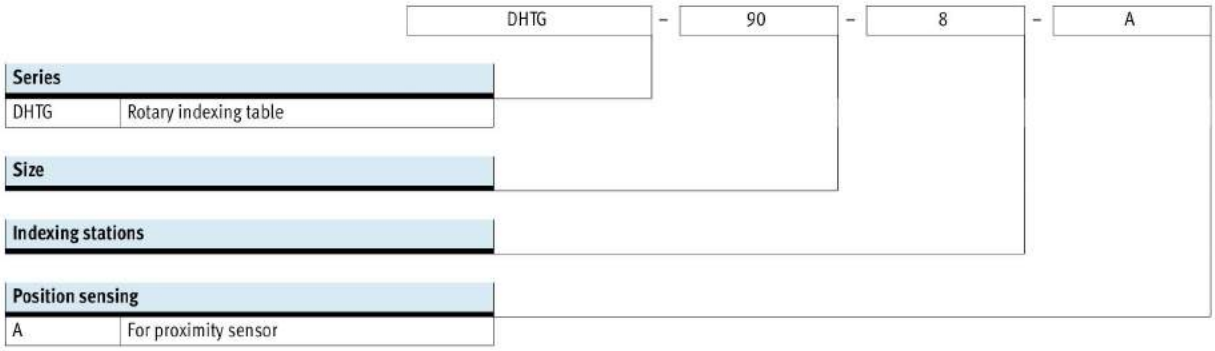
Rotary indexing tables DHTG

Type codes



Rotary indexing tables DHTG

Technical data

FESTO

Size
65, 90, 140, 220

Indexing stations
2, 3, 4, 6, 8, 12, 24

General technical data					
Size		65	90	140	220
Pneumatic connection		M5		G1/8	
Design		Gear coupling			
		Rack and pinion			
		Force-guided motion sequence			
Mode of operation		Double-acting			
Type of mounting		Via through-holes and centring sleeve			
Mounting position		Any			
Cushioning		Adjustable shock absorber stroke, hard characteristic curve			
Indexing stations		2, 3, 4, 6, 8, 12, 24		3, 4, 6, 8, 12, 24	
Torque at 6 bar	[Nm]	2.1	4.4	18.1	58.9
Parallelism of plate[1)]	[mm]	≤ 0.04			
Axial eccentricity of plate[2)]	[mm]	≤ 0.02			
Concentricity of plate[3)]	[mm]	≤ 0.02			
Repetition accuracy of swivel angle	[°]	≤ 0.03			
Max. mass moment of inertia without flow control[4)]	[kgm²]	0.016	0.03	0.3	2.5
Cycle time without flow control		→ 8			
Position sensing		For inductive proximity sensors			
Product weight	[kg]	2.0	4.5	10	24

1) Parallelism of the upper plate surface relative to the housing support
2) Measured on the upper surface of the plate at the plate edge relative to the housing support
3) Measured on the internal diameter of the plate relative to the housing
4) Operation with flow control can increase the mass moment of inertia by 50%. The service life of the shock absorber is reduced in this case. The mass moment of inertia depends on the number of stations and the switching frequency (→ 9)

Note

The "clockwise" rotation of the table can be controlled via an internal flow control valve in combination with the reciprocating motion kit.

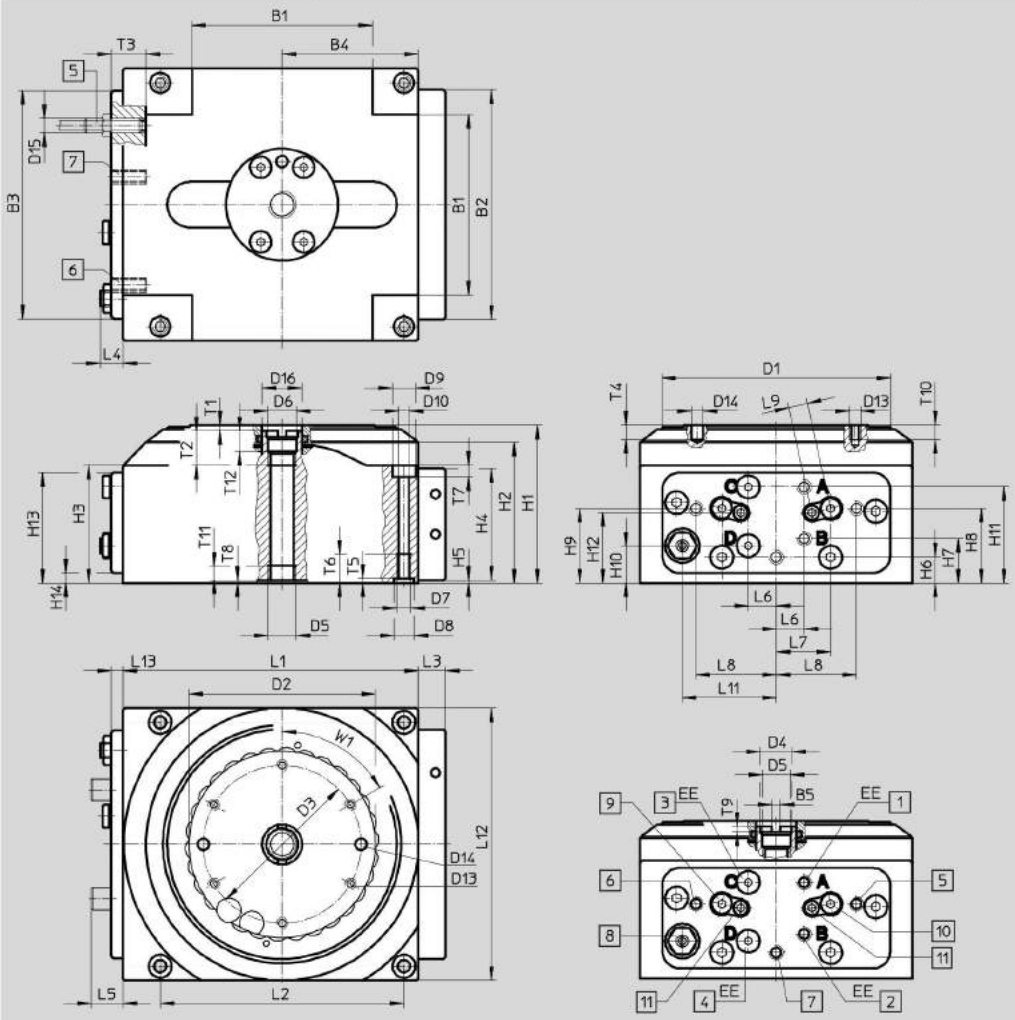
For "anti-clockwise" rotation, external actuation via an additional one-way flow control valve GRLA is needed.

Operating and environmental conditions		
Operating medium		Compressed air in accordance with ISO 8573-1:2010 [7:4:4]
Note on operating/pilot medium		Operation with lubricated medium possible (in which case lubricated operation will always be required)
Operating pressure	[bar]	4 ... 8
Ambient temperature	[°C]	5 ... 60
Storage temperature	[°C]	–20 ... +80
Protection class		IP54
Corrosion resistance class CRC[1)]		2

1) Corrosion resistance class CRC 2 to Festo standard FN 940070
Moderate corrosion stress. Indoor applications in which condensation may occur. External visible parts with primarily decorative requirements for the surface and which are in direct contact with the ambient atmosphere typical for industrial applications.

Dimensions

Size 65



1 Supply port: unlock and rotate (reciprocating motion: unlock)
2 Supply port: lock and return stroke (reciprocating motion: lock)
3 Blanking plug; (reciprocating motion: supply port for clockwise turning)
4 Blanking plug; (reciprocating motion: supply port for anti-clockwise turning)
5 Sensor turned for clockwise rotation (sensor basic setting for anti-clockwise rotation)
6 Sensor basic setting for clockwise rotation (sensor turned for anti-clockwise rotation)
7 Sensor lock
8 One-way flow control valve
9 Adjustment of end position cushioning for anti-clockwise operation and reciprocating operation (non-applicable for clockwise rotation)
10 Adjustment of end position cushioning for clockwise operation and reciprocating operation (non-applicable for anti-clockwise rotation)
11 Tightening of end position cushioning 2.5 Nm

Rotary indexing tables DHTG

Technical data

FESTO

Size	B1[3] ±2	B2	B3	B4	B5 +0,1	D1 Ø	D2 Ø	D3[1] Ø	D4 Ø	D5	D6 Ø H8	D7
65	63	80	79,5	47,5	3	80	65	55	11	G1/8	10	M5

Size	D8 Ø H8	D9 Ø	D10 Ø	D13	D14 Ø H8	D15	D16 Ø H8	EE	H1 ±0,5	H2	H3	H4
65	7	8	4,3	M4	4	M5x0,5	14	M5	55	49	41	39

Size	H5	H6	H7	H8	H9	H10	H11	H12	H13	H14	L1 ±0,1	L2[1] □
65	1	9	15,5	26	26	13	33,5	24,5	38,5	3,5	103	85

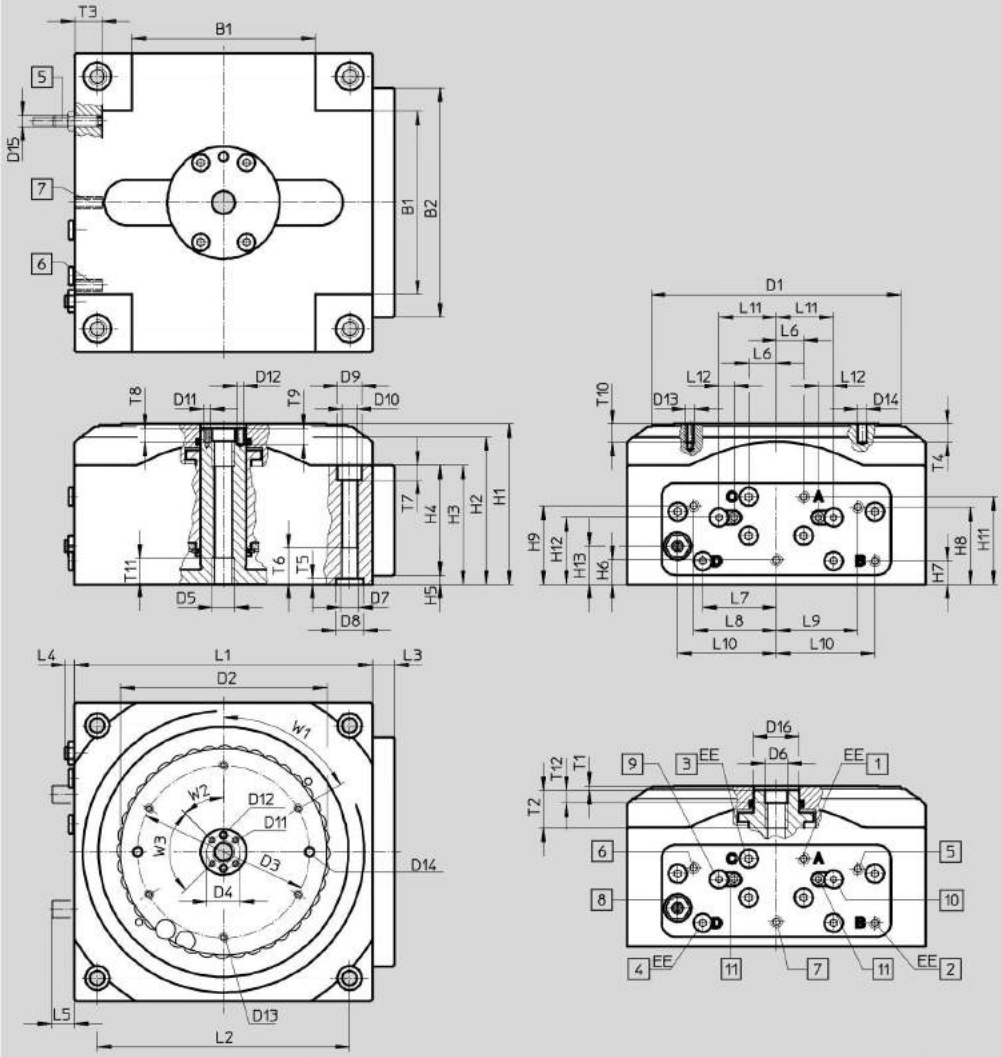
Size	L3	L4	L5[2] max	L6	L7	L8	L9	L11	L12 ±0,1	L13 +0,1	T1 ±1	T2 min
65	9,5	8	11	9,75	19	28	6,7	32,75	95	3,5	2	14

Size	T3 min	T4 min	T5 +0,1	T6 min	T7	T8	T9	T10 min	T11 min	T12	W1
65	12	5	1,6	10	4	0,5	2	6	5	7	60°

1) Tolerance between the centring holes: ±0.02
Tolerance between the threaded holes and countersinks: ±0.2
2) Max. projection of shock absorber adjustment
3) 0.1 +0.05 recessed

Dimensions

Size 90



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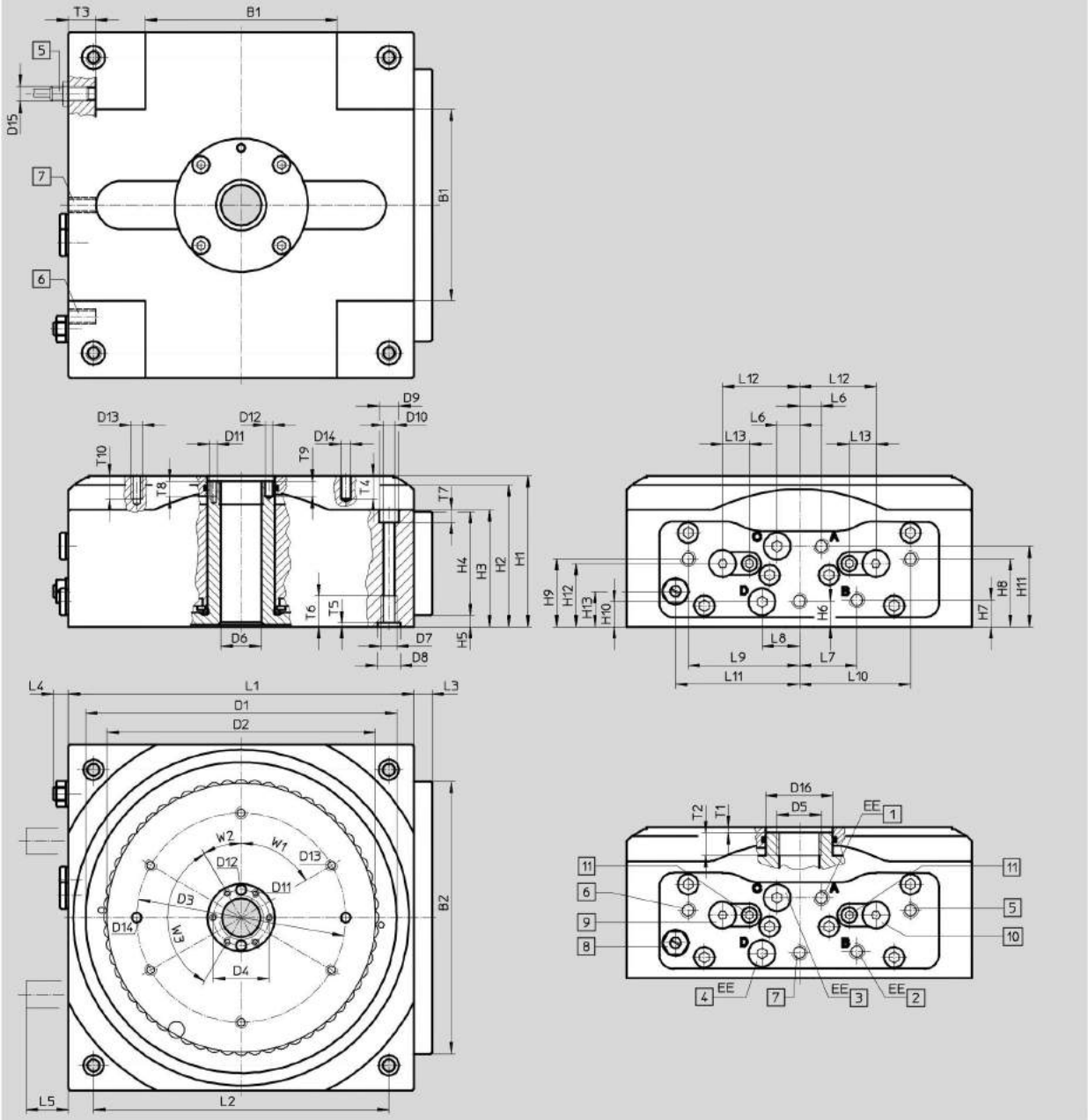
Dimensions
Sizes 140, 220



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Rotary indexing tables DHTG

Technical data

Size	B1[3] ±2	B2	D1 Ø	D2 Ø	D3[1] Ø	D4[1] Ø	D5	D6 Ø	D7	D8 Ø H8	D9 Ø	D10 Ø	D11	D12 Ø H8
140	100	142	159	140	109	29	M23x1	22	M8	12	10,5	6,4	M4	4
220	150	212	239	220	165	67	–	58,4	M10	15	13,5	8,4	M5	5

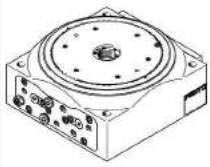
Size	D13	D14 Ø H8	D15	D16 Ø H8	EE	H1 ±0,5	H2	H3	H4	H5	H6	H7	H8	H9
140	M6	5	M8x1	35	G⅛	79	74	61	54	6	13,5	14	35,5	35,5
220	M8	6	M8x1	75	G⅛	89	83,5	68,5	64	4,5	13,5	24,5	15	15

Size	H10	H11	H12	H13	L1 □ ±0,1	L2[1] □	L3	L4 +1	L5[2] max	L6	L7	L8	L9	L10	L11
140	13	42	33	18,5	180	154	9,5	8,25	22	11,5	30	19,5	58	57,5	64,5
220	24,5	50,5	36,5	24	270	228	12	4,6	22	41	41	41	61	61	99,5

Size	L12	L13	T1 ±1	T2 min	T3 min	T4 min	T5 +0,1	T6 min	T7	T8 min	T9 min	T10 min	W1	W2	W3
140	40	14	3	12	14	8	2,6	16	6,5	8	8	11	60°	30°	120°
220	68	14	4	–	19	8	3,1	20	8,5	10	10	11	60°	30°	120°

1) Tolerance between the centring holes: ±0.02
Tolerance between the threaded holes and countersinks: ±0.2
2) Max. projection of shock absorber adjustment
3) 0.1 +0.05 recessed

Ordering data

	Size	Indexing stations	Part No.	Type
	65	2	**548076**	**DHTG-65-2-A**
		3	**555448**	**DHTG-65-3-A**
		4	**548077**	**DHTG-65-4-A**
		6	**548078**	**DHTG-65-6-A**
		8	**548079**	**DHTG-65-8-A**
		12	**548080**	**DHTG-65-12-A**
		24	**548081**	**DHTG-65-24-A**
	90	2	**548082**	**DHTG-90-2-A**
		3	**555449**	**DHTG-90-3-A**
		4	**548083**	**DHTG-90-4-A**
		6	**548084**	**DHTG-90-6-A**
		8	**548085**	**DHTG-90-8-A**
		12	**548086**	**DHTG-90-12-A**
		24	**548087**	**DHTG-90-24-A**
	140	3	**555450**	**DHTG-140-3-A**
		4	**548088**	**DHTG-140-4-A**
		6	**548089**	**DHTG-140-6-A**
		8	**548090**	**DHTG-140-8-A**
		12	**548091**	**DHTG-140-12-A**
		24	**548092**	**DHTG-140-24-A**
	220	3	**555451**	**DHTG-220-3-A**
		4	**548093**	**DHTG-220-4-A**
		6	**548094**	**DHTG-220-6-A**
		8	**548095**	**DHTG-220-8-A**
		12	**548096**	**DHTG-220-12-A**
		24	**548097**	**DHTG-220-24-A**