

SOLENOID VALVES

direct operated, high flow balanced poppet 1/4 to 1/2 \mathbf{U} \mathbf{Z}

Series

Series

327

FEATURES

- The valves are certified according to IEC 61508 Functional Safety data and have SIL-3 capability (TÜV & Exida certification)
- The solenoid valves are recommended for pilot applications with high flow, wide pressure ranges and no minimum operating pressure
- · Coils used in metal enclosures have class H insulation materials
- The core movement is guided to ensure optimal alignment. The special low friction seal accomplishes a balanced construction at the specified temperature and pressure range at minimum power levels
- · Special rider rings eliminate sticking and provide exceptional service life
- · No minimum operating pressure required
- · Pressure can be applied at any port
- · 316L stainless steel construction for highly corrosive atmospheres
- The solenoid valves satisfy all relevant EU directives
- · Manual Operators are optional including an under pressure removable type
- Environmental NACE compliant and certified vibration resistant in combination with WSCR solenoids

GENERAL

Differential pressure 0 - 10 bar [1 bar = 100kPa]

Response times < 100 ms

fluids (★)	temperature range (TS)	seal materials (∗)
air, inert gas	- 25 to + 60°C - 10 to + 90°C - 50 to + 60°C	NBR (nitrile) FPM (fluoroelastomer) (F)VMQ ((fluor)silicone)

⁽¹⁾ Can be limited by the operator ambient temperature range for explosion proof solenoids

MATERIALS IN CONTACT WITH FLUID

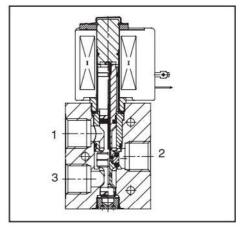
(*) Ensure that the compatibility of the fluids in contact with the materials is verified

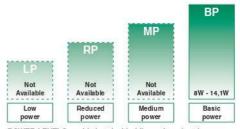
Stainless steel body Brass body Brass AISI 316L SS Body Stainless steel Stainless steel Stem Core tube Stainless steel Stainless steel Core and plugnut Stainless steel Stainless steel Stainless steel Springs Stainless steel

Seals NBR, FPM or (F)VMQ NBR, FPM or (F)VMQ

Rider ring PTFE PTFE







POWER LEVELS - cold electrical holding values (watt)

SPECIFICATIONS

pipe size	orifice size	flow coefficient Kv		operating pressure differential (bar)		power	prefix optional solenoids							basic	
				min.	max. (PS) air (*)	level	NEMA ATEX/IECEX						IDCE	catalogue number	
							7&9	Ex db		Ex eb mb		Ex mb	IP65		
		(m ³ /h)	(l/m)	1	~/=	~/=	EF	NF	WSCR	EM	WSCREM	PV	SC	brass (2)	stainless steel
U-	Univer	sal, N	BR sea	alings	and poppet	s									
1/4	12	1,5	25,0	0	10	BP	-	•		•	•	- 6		❖ 327A647	❖ 327A648
1/2	12	1,5	25,0	0	10	BP	353		•	•	•	8	•	❖ 327A607	❖ 327A608
U - I	Univer	sal, F	PM sea	lings	and poppet	s	2 7		0		- 111		1. 1.	3.0	
1/4	12	1,5	25,0	0	10	BP	141	•		•	•	2	•	❖ 327A649	❖ 327A650
1/2	12	1,5	25,0	0	10	BP	2,75	•	•	•	•	75	•	❖ 327A609	❖ 327A610
U-	Univer	sal, (F)VMQ	sealin	gs and pop	pets									
1/4	12	1,5	25,0	0	10	BP	828	•	•	•	•	2	•	❖ 327A645	❖ 327A646
1/2	12	1,5	25,0	0	10	BP	198			•	•	25		❖ 327A605	❖ 327A606

Select 8 for NPT ANSI 1.20.3 or Select G for ISO G(228/1)

(2) Not in combination with WSCR solenoids

Available feature

O Available feature in DC only

- Not available